

TURBINE ASSY (RE)

- METAL STAMP PER NO:

ITEM 1
VIEWS OF ITEMS 1A AND 3A
DIM'S SHOWN TO BE MET AFT
ASSY WITH ITEM 2
SCALE 2/1

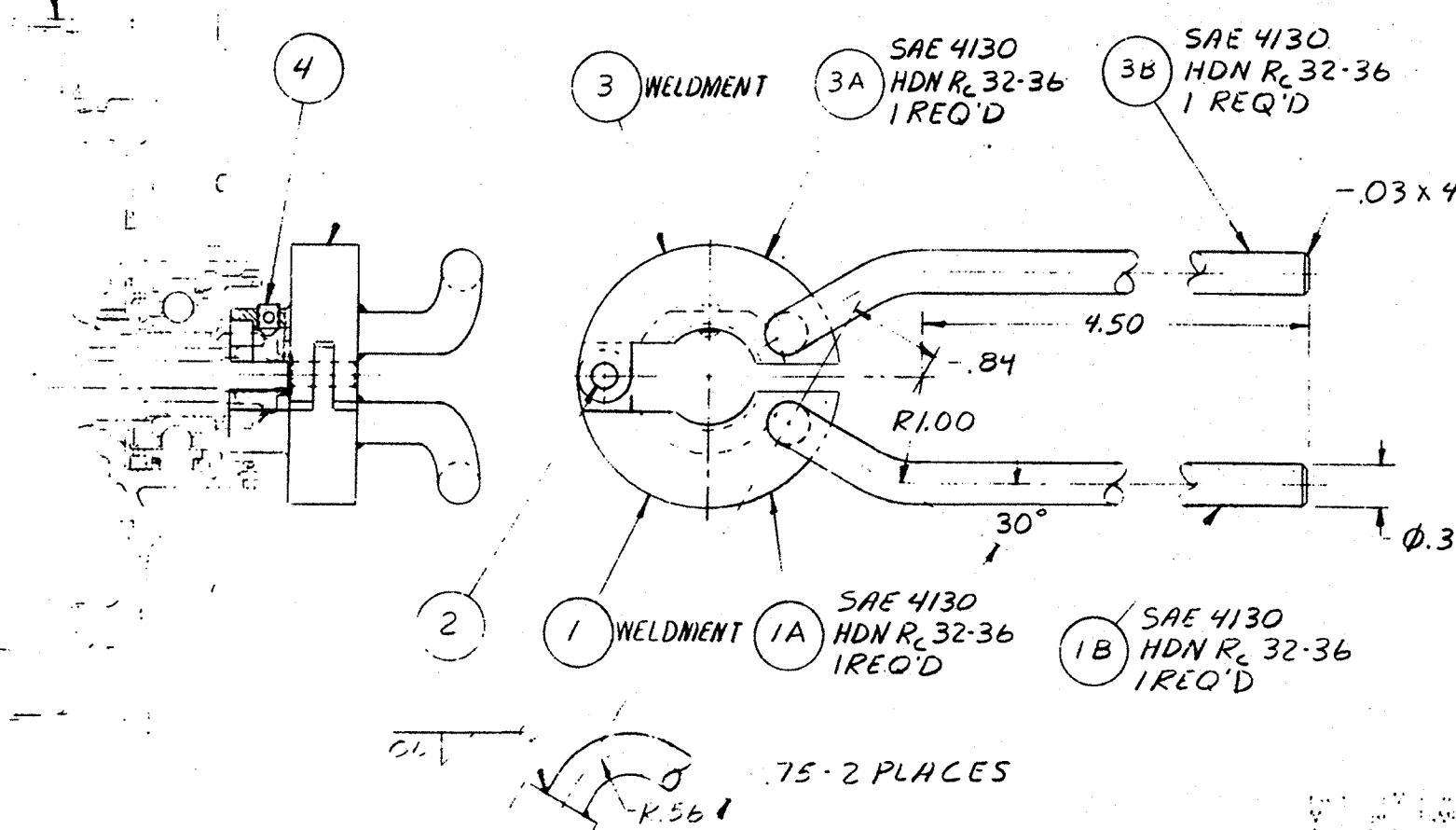
REF

ALTERK	→	4	1	SCR	SOC	SET	CONC POINT
		3	1	JAW	CRIMPING		
		2	1	PIN			
		1	1	JAW			

**REDUCED
PRINT**

FILE COPY

29250032



BREAK SHARP EDGES .0200005		GENERAL SPECIFICATIONS		SPEC. SUMMARY	
UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES TOL. ON 3 PLACE DECIMALS TOL. ON 2 PLACE DECIMALS	.010 .02	APPROVALS DRAWN CHECKED CHF. DR. MET.	DATE A.S.HARPER 79-12-2 HYDEN 83-2-4 K.P. Adams 80-1-1	 Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations	
ITEM NO. X MATL HARDNESS SIZE DIM IDENT	SEE ITEM	TITLE	CRIMPER-LOCKNUT GAS FIER TURBINE REAK BEARING		
HEAT TREAT AND HARDNESS	SEE ITEM	MODEL (FIRST USAGE) 25050-45	APPLICATION: SEE SEPARATE PARTS LIST		
SURFACE TREAT NOTED	INSPECTION	WELD OR BRAZE	SIZE D	FSCM No. 73342	DWG. No. 23003262
			SCALE 1/16 INCHES		SHEET